

# Changsha Hunan Steel Co.,LTD.


## Ultrasonic Inspection Report

Report No: 20170817-01

Product :	Seamless steel pipe	Equipment	HS600a
Specifications	864x25.4x11825mm Pipe No: C-10-5-383 864x25.4x11827mm Pipe No: C-10-5-389	Detector  specification	2.5P13x13k2
Quantity	2pcs	Couplant:	paste
Steel Grade	API 5L GR.B	Coupling  Compensate	4d B
Heat treatment	Hot rolled	Detection of detects	100%
Surface	burnish	Qualified  rank	API 5L -2007 Table E.8
Inspection Area	welding	Test block  model	Body $\Phi$ 3.2mm  Vertical hole
Acceptance sensitivity	Vertical hole  $\Phi$ 3.2mm  33% wave height	Standard:	ASTM E213 + API 5L-2007 Table E.7 Note and Table E.8

According to ASTM E213 + API 5L-2007 Table E.7 Notes g and Table E.8 for evaluation and assessment, no excessive defects were found.

Results: Pass

Inspection	Yuan Fen	Check	Ma Ming	Date	2016-08-01	
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