

Changsha Hunan Steel Co.,LTD

Production Equipment

No.	machine set name	Equipment name	Type	Equipment No.	Manufacturer	installing date
1	Slitting	Coil preparation ramp	2. 1M*16MM	HNSC001	HCL Converting Equipment GmbH	2009-3-5
2		Loading barrow	2. 1M*16MM	HNSC002		
3		The machine for dismantling edge	2. 1M*16MM	HNSC003		
4		Uncoiling machine	2. 1M*16MM	HNSC004		
5		leveling machine	2. 1M*16MM	HNSC005		
6		Edger roll machine	2. 1M*16MM	HNSC006		
7		Plate shearer	2. 1M*16MM	HNSC007		
8		Coiler for trimmings	2. 1M*16MM	HNSC008		
9		Looper	2. 1M*16MM	HNSC009		
10		Guides and guards	2. 1M*16MM	HNSC010		
11		Slitting shears	2. 1M*16MM	HNSC011		
12		Stretch roll	2. 1M*16MM	HNSC012		
13		Feeder and withdrawal plate	2. 1M*16MM	HNSC013		
14		Crimping machine	2. 1M*16MM	HNSC014		
15		Unloading coil truck	2. 1M*16MM	HNSC015		
16		Hydraulic control unit	2. 1M*16MM	HNSC016		
17	Butt Welding	Coil preparation ramp	24" ERW	HNSC017	Shreji Heavy Machine Co., LTD.	2009-3-5
18		Loading barrow	24" ERW	HNSC018		
19		The machine for dismantling edge	24" ERW	HNSC019		
20		Uncoiling machine	24" ERW	HNSC020		
21		Pinch leveling machine	24" ERW	HNSC021		
22		Edger roll machine	24" ERW	HNSC022		
23		Butt welding machine	24" ERW	HNSC023		
24		Roller scaffolding	24" ERW	HNSC024		
25		Pinching machine before pit	24" ERW	HNSC025		
26		Pit looper	24" ERW	HNSC026		
27		Pinching machine after pit	24" ERW	HNSC027		
28	Forming	Precious leveling machine	24" ERW	HNSC028	Thamotor Machine Co., LTD.	2009-3-5
29		Disc edge-trimming machine	24" ERW	HNSC029		
30		Scrap shear	24" ERW	HNSC030		
31		Roller guide	24" ERW	HNSC031		
32		Pre-forming stands	24" ERW	HNSC032		
33		Cage forming stands	24" ERW	HNSC033		
34		Precious forming stands	24" ERW	HNSC034		
35		High-frequency induction welder	600KW 200HZ	HNSC035		
36		Press stands	24" ERW	HNSC036		
37		Inside and outside flash trimming	24" ERW	HNSC037		
38		Puller Rack	24" ERW	HNSC038		
39		Post annealing machine	24" ERW	HNSC039		
40	Sizing	Roll table for air cooling	24" ERW	HNSC040	LYTREONA Machine Co., LTD.	2009-3-5
41		Water cooling equipwent	24" ERW	HNSC041		
42		Sizing stands	24" ERW	HNSC042		
43		Turkey head	24" ERW	HNSC043		
44		Sawing and cutting off machines	24" ERW	HNSC044		
45		Fast separation roller table	24" ERW	HNSC045		
46		Roller table platform in runout	24" ERW	HNSC046		
47		Facing end and bevelling machine	24" ERW	HNSC047		