

DIN 30 670

Piece

721

1954

478

Quantity

Length(M)

8579.9

23252.6

5688.2

Standard:

Serial

No.

2

SURVEYOR

Technical Standard

Specification

88.9*3.2*11900

273.1*5.6*11900

273.1*6.4*11900

Chanceha Hunan Steel Co ITD

Issue Date:

20°C±5°C

≥90 N/cm

≥90 N/cm

≥90 N/cm

THE REQUIREMENTS OF ABOVE SPECIFICATIONS AND PURCHASE ORDER, AND MEET THE REQUIREMENTS.

WE HEREBY CERTIFY THAT THE MATERIAL HEREIN DESCRIBED HAS BEEN MANUFACTURED AND INSPECTED IN THE WATERIAL HEREIN DESCRIBED HAS BEEN MANUFACTURED AND INSPECTED IN THE WATERIAL HEREIN DESCRIBED HAS BEEN MANUFACTURED AND INSPECTED IN THE WATERIAL HEREIN DESCRIBED HAS BEEN MANUFACTURED AND INSPECTED IN THE WATERIAL HEREIN DESCRIBED HAS BEEN MANUFACTURED AND INSPECTED IN THE WATERIAL HEREIN DESCRIBED HAS BEEN MANUFACTURED AND INSPECTED IN THE WATERIAL HEREIN DESCRIBED HAS BEEN MANUFACTURED AND INSPECTED IN THE WATERIAL HEREIN DESCRIBED HAS BEEN MANUFACTURED AND INSPECTED IN THE WATERIAL HEREIN DESCRIBED HAS BEEN MANUFACTURED AND INSPECTED IN THE WATERIAL HEREIN DESCRIBED HAS BEEN MANUFACTURED AND INSPECTED IN THE WATERIAL HEREIN DESCRIBED HAS BEEN MANUFACTURED AND INSPECTED IN THE WATERIAL HEREIN DESCRIBED HAS BEEN MANUFACTURED AND INSPECTED IN THE WATERIAL HEREIN DESCRIBED HAS BEEN MANUFACTURED AND INSPECTED IN THE WATERIAL HEREIN DESCRIBED HAS BEEN MANUFACTURED AND INSPECTED IN THE WATERIAL HEREIN DESCRIBED HAS BEEN MANUFACTURED AND INSPECTED IN THE WATERIAL HEREIN DESCRIBED HAS BEEN MANUFACTURED AND INSPECTED IN THE WATERIAL HEREIN DESCRIBED HAS BEEN MANUFACTURED AND INSPECTED IN THE WATERIAL HEREIN DESCRIBED HAS BEEN MANUFACTURED AND INSPECTED IN THE WATERIAL HEREIN DESCRIPTION HEREIN HEREIN DESCRIPTION HEREIN DESCRIPTION HEREIN HEREIN HEREIN DESCRIPTION HEREIN HERE

≥35 N/cm

Bond Strength

50°C±5°C

≥15 N/cm

≥50 N/cm

≥50 N/cm

≥50 N/cm

2016/9/21

Continuity

25KV

25KV

25KV

25KV

Percentage

elongation at

failure

> 200%

> 200%

> 200%

≥200%

Impact

Strength

≥5 J/mm

> 8 J/mm

> 8 J/mm

> 8 J/mm

Indentation Hardness

50°C±2°C

< 0.3 mm

< 0.3 mm

< 0.3 mm

≤0.3mm

23°C±2°C

< 0.2 mm

< 0.2 mm

< 0.2 mm

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≤0.2mm

Inspection Item

	Changsha Huhan Steel Co.,L.		
ED QUAL	Mill Test Certificate		

Wite DOWN	Mill Test Ce	rtificate	
Description of Goods ERW STEEL PIPES	Cont	ract No:	HNSC20160815

Blasting Grade

Sa2.5

Sa2.5

Sa2.5

Sa2.5

Coating Film

Thickness

mm

 ≥ 1.8

 ≥ 2.0

 ≥ 2.0

SHANTEED QUALITY	0114113114113141131
AMEED ONE	Mill Test Certificate
TEED ON	Mill Test Certificate